

Work Order ID 126821-2

Wednesday, November 26, 2014 1:42:17 PM

126821

Page 1

Item ID: D139-799-015

Revision ID:

Item Name: Engine Wash

Start Date: 12/05/14 Start Qty: 4.00

Required Date: 12/12/14 Req'd Qty: 4.00

Reference:

Approvals: Process Plan: [Signature] Date: 12-11- Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Accept

N9000040100

Setup Start

NS1

Stop

NS2

Cust Item ID:

Customer:

Run Start

NR1

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN-D139-799

I

100

Document Control

0.00

100

DC

Doc.Control -USB or Paperwork

Memo

0.00

Photocopy bluefile & type labels per PPP D139-799-015
CHG005

4x

DAS
46
9-89

FEB 10 2015

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

4

DAS
27
9-89
15/1/6

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

4x

DAS
46
9-89

FEB 10 2015

Work Order ID 126821

126821

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Item ID: D139-799-015 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Engine Wash
Start Date: 12/05/14 Start Qty: 4.00 *4* Cust Item ID:
Required Date: 12/12/14 Req'd Qty: 4.00 *4* Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D139-799-015								
	Location: 099								
	PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MLJ 15-02-11
MF
15-2-10

Picklist Print

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Work Order ID: 126821

126821

Parent Item: D139-799-015

D139-799-015

Parent Item Name: Engine Wash

Start Date: 12/05/14

Required Date: 12/12/14

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:B 11.07.04 new issue DD verf:JLM IPP REV:B
AS PER ECN 11-598 11-06-05 JLM VERF BY:DD IPP Rev:C 11.09.27
PER CHG003 DD verf:EC IPP Rev:D 13.09.24 PER
CHG005/ECN13-579 DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS21919-WDG9 3 *MS21919-WDG9* Clamp		Purchased	No				Each	101.0000	20 ** M13137x40	80		DAS 27 9-89 JAN 06 2015	DAS 06 9-89
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				ST296			100						
				M128402			24						
				m130207			17						
				m130873			59			40			
				ST508			1						
				M128638			1						
D4121-1 4 *D4121-1* Hose Assy		Manufactured	No			110	Each	8.0000	2 ** 128508x6	8		DAS 27 9-89 JAN 06 2015	DAS 06 9-89
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				FG			3						
				114101			3						
				ST214			5						
				126543			5			2			
D4121-3 4 *D4121-3* Hose Assy		Manufactured	No			110	Each	6.0000	1 ** B129624x1	4		DAS 27 9-89 JAN 06 2015	DAS 06 9-89
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				FG			1						
				91535			1						
				ST214			5			2			
				126544			5						

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Work Order ID: 126821

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Parent Item: D139-799-015

D139-799-015

Parent Item Name: Engine Wash

Start Date: 12/05/14

Required Date: 12/12/14

Start Qty: 4.00

Required Qty: 4.00

D4121-5

Manufactured No

110

Each

7.0000

4

**

3 *D4121-5*
Hose Assy

DAS
46
9-89

JAN 06 2015

Location

Loc Qty

Loc Code

ST214

7

7

110

Each

2.0000

**

D4131-041

Manufactured No

D4131-041
Manifold Assy

DAS
46
9-89

JAN 06 2015

Location

Loc Qty

Loc Code

ST093

2

2

110

Each

1.0000

**

D4131-043

Manufactured No

D4131-043
Doubler Assy

DAS
46
9-89

JAN 06 2015

Location

Loc Qty

Loc Code

ST093

1

1

110

Each

9.0000

**

D4146-1

Manufactured No

D4146-1
Fitting

DAS
46
9-89

DAS

27

9-89

JAN 06 2015

Location

Loc Qty

Loc Code

ST093

9

9

110

Each

8.0000

**

D4182-1

Manufactured No

D4182-1
Fitting, Quick Disconnect

DAS
46
9-89

DAS

27

9-89

JAN 06 2015

Location

Loc Qty

Loc Code

ST097

8

8

126518

**

Shop Packet Print

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Parent Item: D139-799-015

D139-799-015

Parent Item Name: Engine Wash

Start Date: 12/05/14

Required Date: 12/12/14

Start Qty: 4.00

Required Qty: 4.00

D4384-1

Manufactured No

110

Each

19.0000

1 4

D4384-1

Placard

DAS
46
9-89

**

JAN 06 2015

Location

Loc Qty

Loc Code

FG

5

80679

5

ST103

14

123978

1

126599

13

110

Each

96.0000

4 16

AN526-1032R16

Purchased

No

AN526-1032R16

Screw

DAS
46
9-89

**

JAN 06 2015

Location

Loc Qty

Loc Code

ST326

96

m130928

96

110

Each

6.0000

2 8

AN832-6J

Purchased

No

AN832-6.1

Union

DAS
46
9-89

**

JAN 06 2015

Location

Loc Qty

Loc Code

CCK003

6

m130238

6

110

Each

6.0000

4 16

AN924-6J

Purchased

No

AN924-6.1

NUT

DAS
46
9-89

**

JAN 06 2015

Location

Loc Qty

Loc Code

FG

2

123245

2

ST322

4

m130928

4

m131019

16

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Parent Item: D139-799-015

Parent Item Name: Engine Wash

126821

D139-799-015

Start Date: 12/05/14

Required Date: 12/12/14

Start Qty: 4.00

Required Qty: 4.00

NAS1149C0932R

Purchased

3 *NAS1149C0932R*
WASHER

DAS
46
9-89

No

110

Each

19.0000

4

16

**

JAN 06 2015

DAS
06
9-89

Location

Loc Qty

Loc Code

ST271

19

m126572

19

m131026
X4

11
5

DART AEROSPACE USA, INC.

DAS
46
9-89

IIN-D139-799

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5.0 PARTS LIST

Qty -011	Qty -012	Qty -015	Qty -017	Qty -019	Qty -112	Part Number	Description
X						D139-799-011	MAINTENANCE STEP KIT, LH
	X					D139-799-012	MAINTENANCE STEP KIT, RH
		X				D139-799-015	ENGINE WASH KIT
			X			D139-799-017	CARGO FLOOR PROTECTOR KIT
				X		D139-799-019	CABIN FLOOR PROTECTOR KIT
					X	D139-799-112	MAINTENANCE STEP WITH GRAB BAR KIT, RH
			2			D3580-1	JOGGLE BRACKET
			2	8		D3628-1	CUPPED WASHER
1						D4092-041	MAINTENANCE STEP ASSEMBLY
	1					D4092-042	MAINTENANCE STEP ASSEMBLY
		2				D4121-1	HOSE ASSEMBLY
		1				D4121-3	HOSE ASSEMBLY
		1				D4121-5	HOSE ASSEMBLY
				1		D4130-1	FWD CABIN FLOOR PROTECTOR
				1		D4130-3	AFT CABIN FLOOR PROTECTOR
			1			D4130-5	FWD CARGO FLOOR PROTECTOR
			1			D4130-7	CENTER CARGO FLOOR PROTECTOR
			1			D4130-9	AFT CARGO FLOOR PROTECTOR
		1				D4131-041	MANIFOLD ASSEMBLY
		1				D4131-043	DOUBLER ASSEMBLY
		2				D4146-1	FITTING
			1			D4153-1	JOGGLE BRACKET
			1			D4153-3	JOGGLE BRACKET
				4		D4153-5	CLAMP PLATE
			2			D4166-1	PLACARD, MAX LOAD
		2				D4182-1	FITTING, QUICK DISCONNECT
		1				D4384-1	PLACARD
					1	D4526-042	MAINTENANCE STEP ASSEMBLY, RH
2	2				2	AN6H12A	BOLT
2	2				2	AN6H13A	BOLT
		4				AN526-1032R16	SCREW
		2				AN832-6J	UNION
		4				AN924-6J	NUT
		20				MS21919WDG09	CLAMP
6	6				6	NAS1149D0663J	WASHER (or AN960JD616)
		4				NAS1149C0932R	WASHER (or AN960C916L)

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Revision: 1

Date: 14.03.06

